



REF	PART NO.	QTY	DESCRIPTION
1	3839414	1	Cylinder head (3839414)
1	3803665	1	Cylinder head, exch, exch (3839414)
1	3803665	1	Cylinder head, exch
2	3165130	1	Bearing housing, front Included in overhaul kit 3165309
2	3165133	5	Bearing housing, middle Included in overhaul kit 3165309
2	3165136	1	Bearing housing, Rear Included in overhaul kit 3165309
3	8170626	7	Flange screw
4	1547889	14	Flange screw L=127mm
5	1547888	1	Flange screw L=106mm
6	1677283	6	Flange screw L=70mm
7	1546437	24	Valve guide
8	3183227	12	Valve seat, inlet Std
8	3183228	12	Valve seat O.S=0,20mm
9	3165369	12	Valve seat, outlet Std
9	3165397	12	Valve seat O.S=0,20mm
10	85104134	6	Copper sleeve kit (85104134)
11	20536487	1	O-ring
12	968062	2	Plug
13	422426	1	Pin
14	968060	1	Plug
15	8170553	1	Expansion plug
16	3155057	6	Jet Early type
17	3165025	12	Plug Early type
18	949659	12	O-ring Early type
19	8131707	11	Cap plug Late type
20	1544710	1	Sealing ring
21	21345131	38	Flange screw
22	21344784	9	Stud
23	20545669	1	Valve cover (8170115)
24	20807510	1	Oil filler cap Earlier prod.
25	1675841	1	Gasket Earlier prod.
26	21123014	1	Seating strip
27	3964604	16	Bushing
28	8148488	16	Cap nut
29	3099100	1	Gasket kit (3093503)
30	3828003	1	Cap

REF	PART NO.	QTY	DESCRIPTION
31	946440	2	Flange screw
32	3826657	1	Lifting eye Obsolete part
33	959265	3	Hex. socket screw
34	950562	14	Pin Included in overhaul kit 3165309
35	1546484	7	Pivot pin Included in overhaul kit 3165309
36	3830718	1	Gasket kit See group 99
37	20489341	1	Seal (8170473)