

Crank Mechanism SN1012645019
D12C-A MP, D12D-A MP, D12D-C MP, D12D-E MP,
D12D-F MP, D12D-G MP, D12D-H MP

REF	PART NO.	QTY	DESCRIPTION
1	877573	6	Cylinder liner kit Replaced by 3848525
1	3848525	6	Cylinder liner kit
2		1	Cylinder liner
3	270950	1	Gasket kit
4	3840819	1	Piston ring kit Replaced 3848522
4	3848522	1	Piston ring kit
5		1	Piston
6	3155115	1	Piston pin
7	914530	2	Snap ring
8	1677591	6	Shim TH=0.20mm
8	1677592	6	Shim TH=0.30mm
8	1677593	6	Shim TH=0.50mm
9	3828243	6	Connecting rod, classifiable (3184823)
9	20412200	6	Connecting rod
10	1543035	12	Flange screw
11	20381185	6	Bushing (470304)
12	3832928	1	Crankshaft, classifiable
12	20533078	1	Crankshaft
13	422253	1	Woodruff key
14	978130	6	Plug
15	950645	1	Pin
16	963254	10	Hexagon screw
17	8193962	1	Washer
18	8193930	2	Vibration damper
19	3827530	1	Sealing ring
20	3595265	2	Screw
21	85108423	1	Crankshaft seal
22	21243814	1	Companion flange
23	1543316	1	Screw
24	422124	1	Washer
25	945512	1	O-ring
26	1549407	1	Hub
27	8170192	1	Gear

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REF	PART NO.	QTY	DESCRIPTION
28	20530916	7	Main bearing kit Std, (276615)
28		7	Bearing shell, upper Marked 20530902
28		7	Bearing shell, lower Marked 20530900
28	20578624	7	Main bearing kit U.S=0.25mm, (276616)
28		7	Bearing shell, upper Marked 20578619
28		7	Bearing shell, lower Marked 20578613
28	20578625	7	Main bearing kit U.S=0.50mm, (276617)
28		7	Bearing shell, upper Marked 20578620
28		7	Bearing shell, lower Marked 20578614
28	20578626	7	Main bearing kit Obsolete part, U.S=0.75mm, (276618)
28		7	Bearing shell, upper Marked 20578621
28		7	Bearing shell, lower Marked 20578615
28	20578627	7	Main bearing kit U.S=1.00mm, (276619)
28		7	Bearing shell, upper Marked 20578622
28		7	Bearing shell, lower Marked 20578616
28	20578628	7	Main bearing kit Obsolete part, U.S=1.25mm, (276620)
28		7	Bearing shell, upper Marked 20578623
28		7	Bearing shell, lower Marked 20578617
29	3093651	1	Thrust washer kit Std
29	3093652	1	Thrust washer kit TH=0,10mm
29	3093653	1	Thrust washer kit TH=0.20mm
30	276134	6	Big-end bearing shel Std
30	276135	6	Big-end bearing shel U.S=0.25mm
30	276136	6	Big-end bearing shel U.S=0.50mm
30	276137	6	Big-end bearing shel Obsolete part, U.S=0.75mm
30	276334	6	Big-end bearing shel U.S=1.00mm
30	276349	6	Big-end bearing shel Obsolete part, U.S=1.25mm
31	1543563	14	Washer
32	1677893	14	Hexagon screw
33	3841339	1	Flywheel
34	20711957	1	Ring gear
35	970893	10	Hexagon screw
36	3826648	1	V-belt pulley
37	1161231	1	Sealant 304ml
37	1161277	1	Sealant 20g
38	3831617	1	Axle shaft Alt
39	970891	10	Hexagon screw For drive shaft 3831617